

Medical Device Commercialization Checklist

The following checklist lists key deliverables which should be considered for medical device commercialization. It should be used as a foundation to customize for your unique device needs.

Manufacturing Engineering Readiness

- Bill of Materials (BOMs) finalized
- Process risks and mitigations defined (pFMEA)
- Manufacturing, inspection procedures and travellers defined
- Process flow chart finalized
- Process characterization complete
- Equipment and software qualification complete
- Process validation (OQPQ) complete
- Inspection methods validated (test method validation (TMV))
- Packaging and shipping processes validated
- Labeling processes validated
- Master validation plan/report released
- Technician training complete and documented
- Comprehensive list of design and process changes for post-launch outlined

Supply Chain Readiness

- Supply chain understood & risks (if any) identified
- Has a second source for all critical components been identified?
- Supplier evaluations complete
- Supplier agreements signed
- First article inspections (FAI) complete on all critical custom components
- Incoming inspection requirements defined
- Certificates and/or compliance requirements (if required) for Import/Export understood

Production Readiness

- Cleanroom requirements understood & environmental monitoring program defined (if required)
- Layouts finalized (cleanroom, warehouse, inventory etc.)
- Assembly time studies complete
- Yield targets understood
- Standard product costs understood
- Forecasting and inventory control levels understood



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to Develop a Medical Device?**
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